

FIG. 1

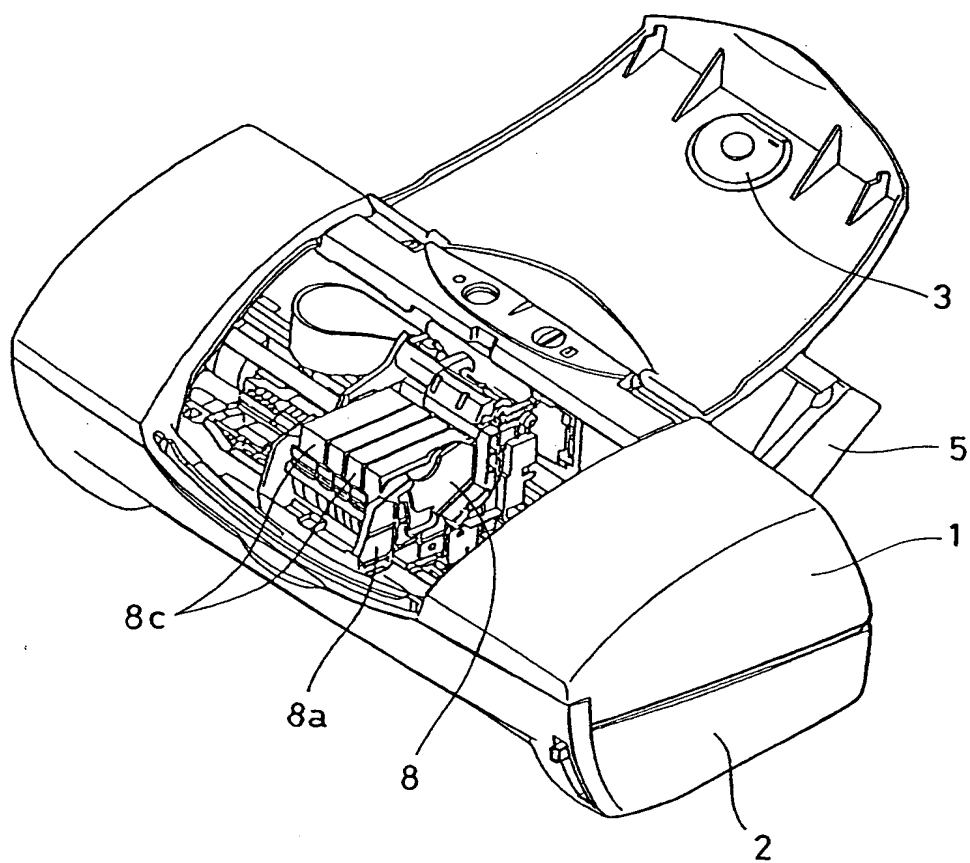


FIG. 2

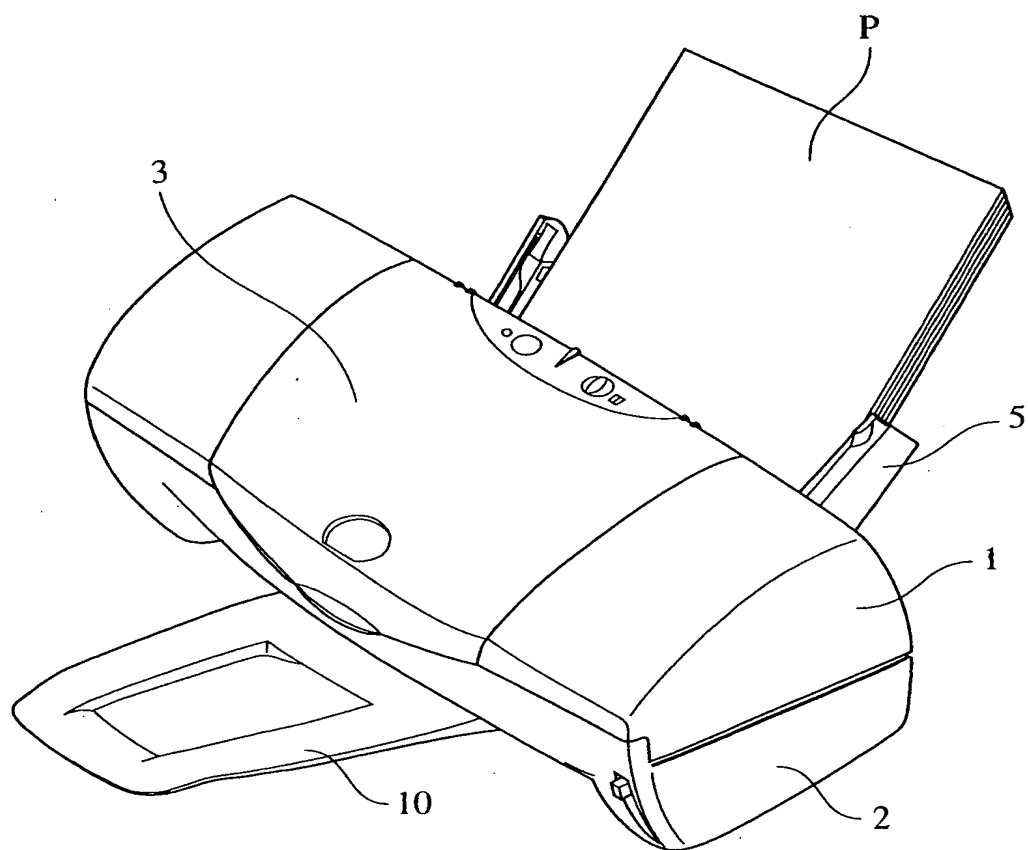


FIG. 3

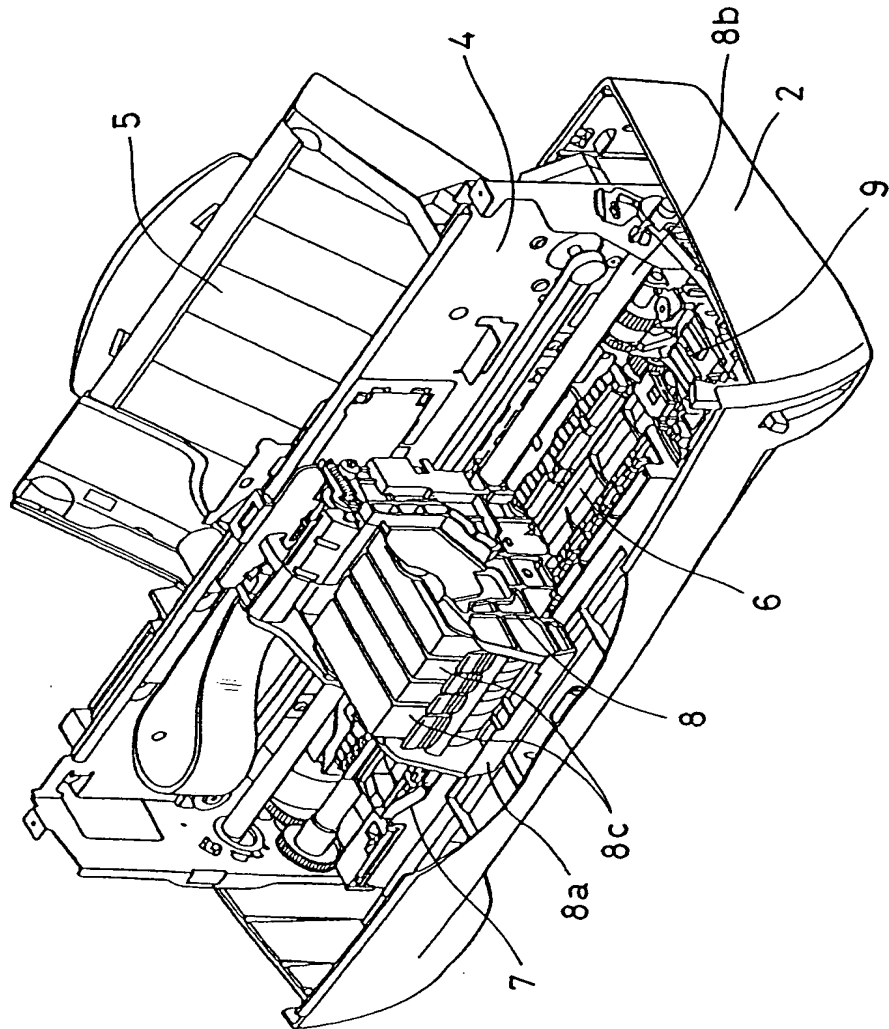


FIG. 4

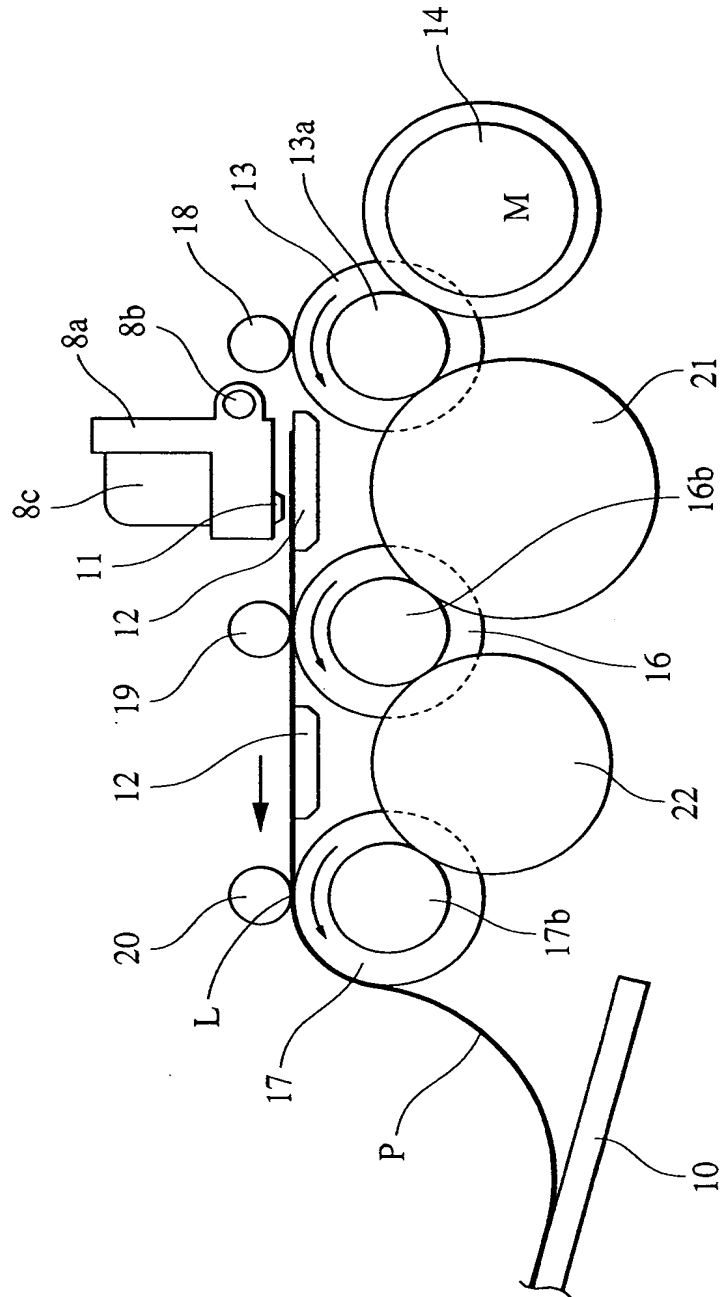


FIG. 5

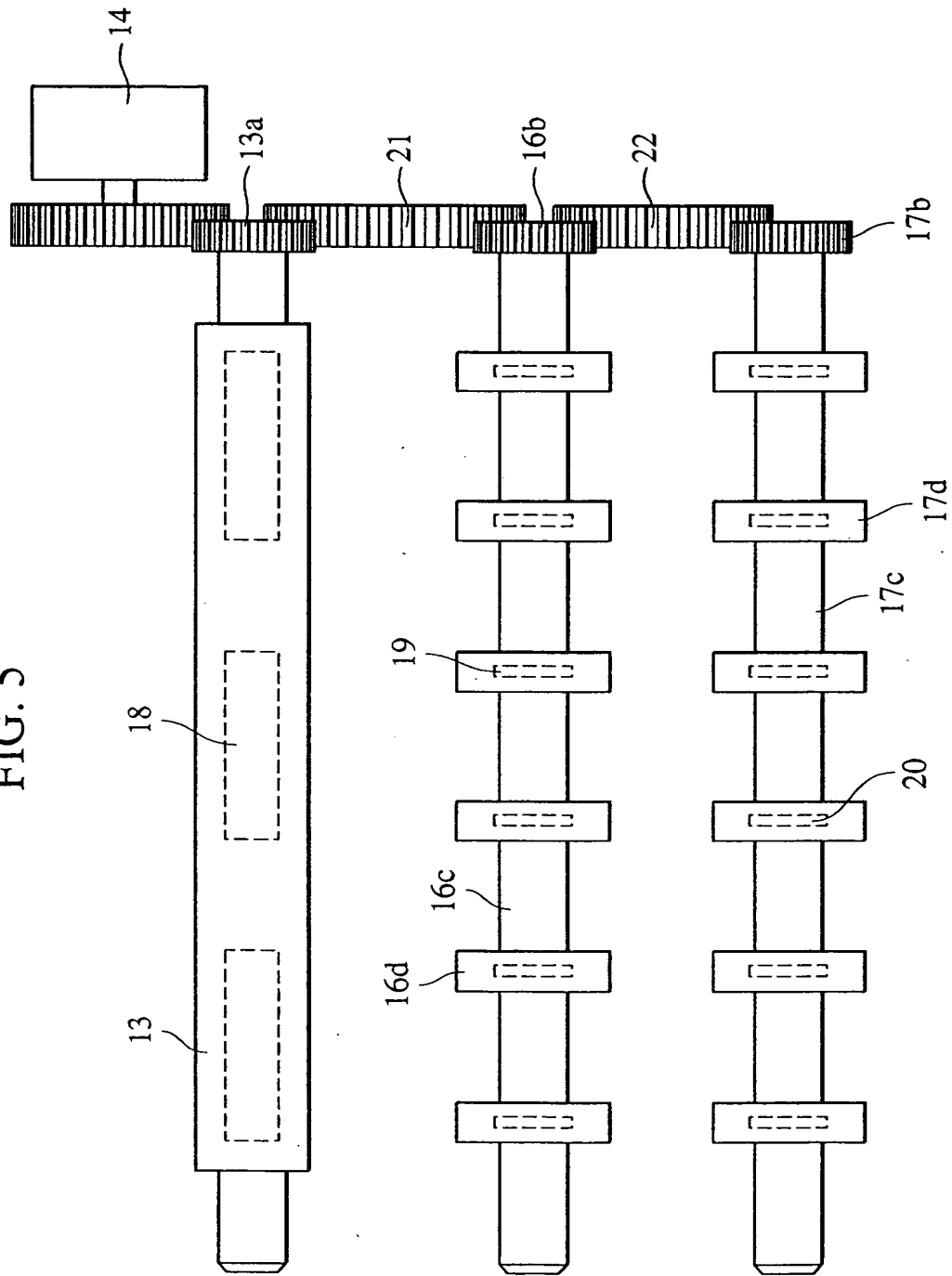


FIG. 6

- SECOND DISCHARGING ROLLER ① : PRECISION OF EXTERNAL CIRCUMFERENCE $\pm 0.02\text{mm}$,
PRECISION OF DEVIATION 0.05mm
- SECOND DISCHARGING ROLLER ② : PRECISION OF EXTERNAL CIRCUMFERENCE $\pm 0.2\text{mm}$,
PRECISION OF DEVIATION 0.3mm
- FIRST DISCHARGING ROLLER ③ : PRECISION OF EXTERNAL CIRCUMFERENCE $\pm 0.02\text{mm}$,
PRECISION OF DEVIATION 0.05mm
- FIRST DISCHARGING ROLLER ④ : PRECISION OF EXTERNAL CIRCUMFERENCE $\pm 0.2\text{mm}$,
PRECISION OF DEVIATION 0.3mm

TRANSPORTING PRECISION OF SHEET P IN THE EVENT OF TRANSPORTING THE SHEET P WITH
THE COMBINATION OF THE SECOND DISCHARGING ROLLER 17 AND FIRST DISCHARGING ROLLER 16
(3σ VALUE : INCREMENTS OF μm)

SECOND DISCHARGING ROLLER \ FIRST DISCHARGING ROLLER	③	④
①	± 12	± 15
②	± 35	± 40

FIG. 7

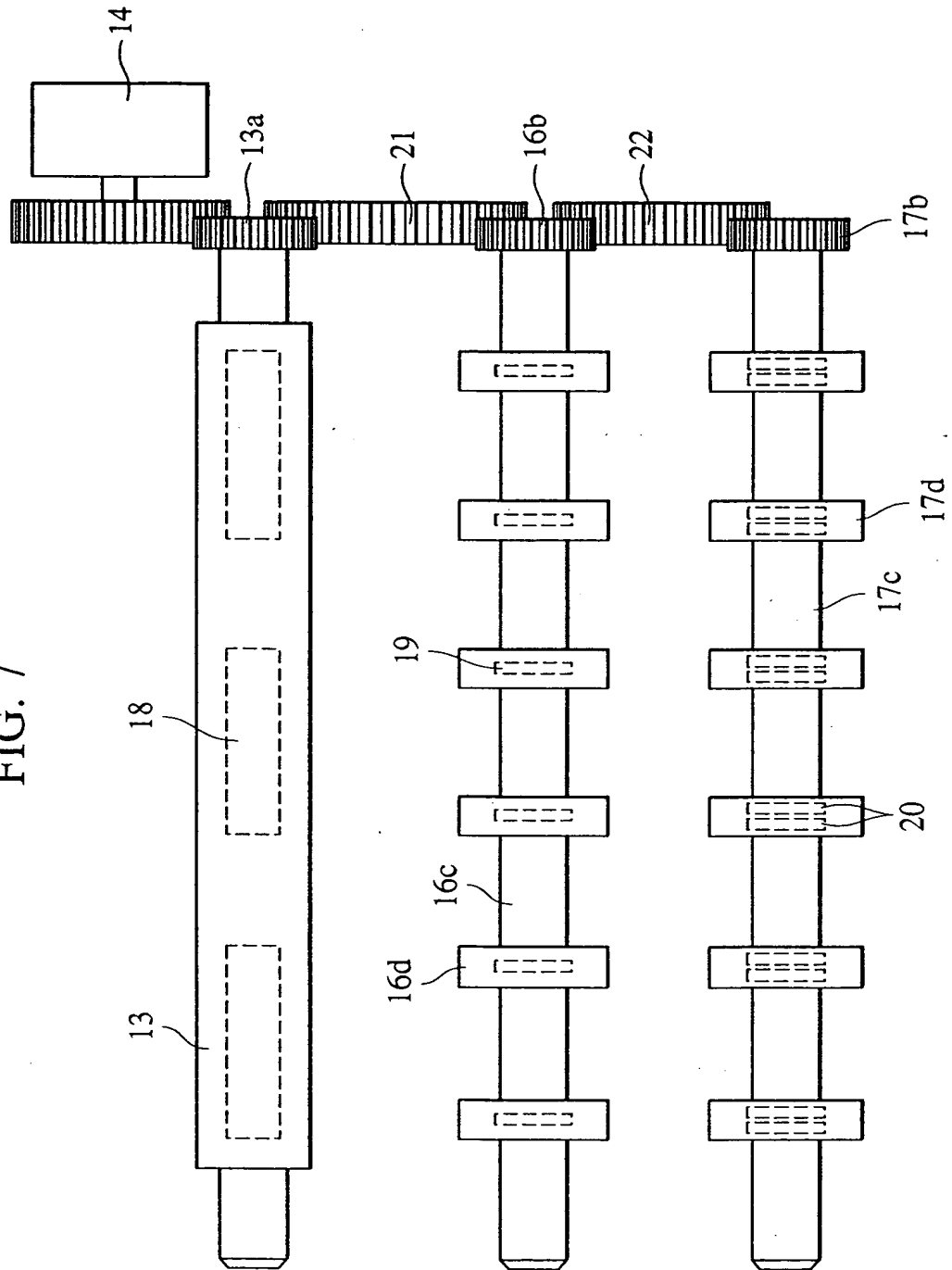


FIG. 8

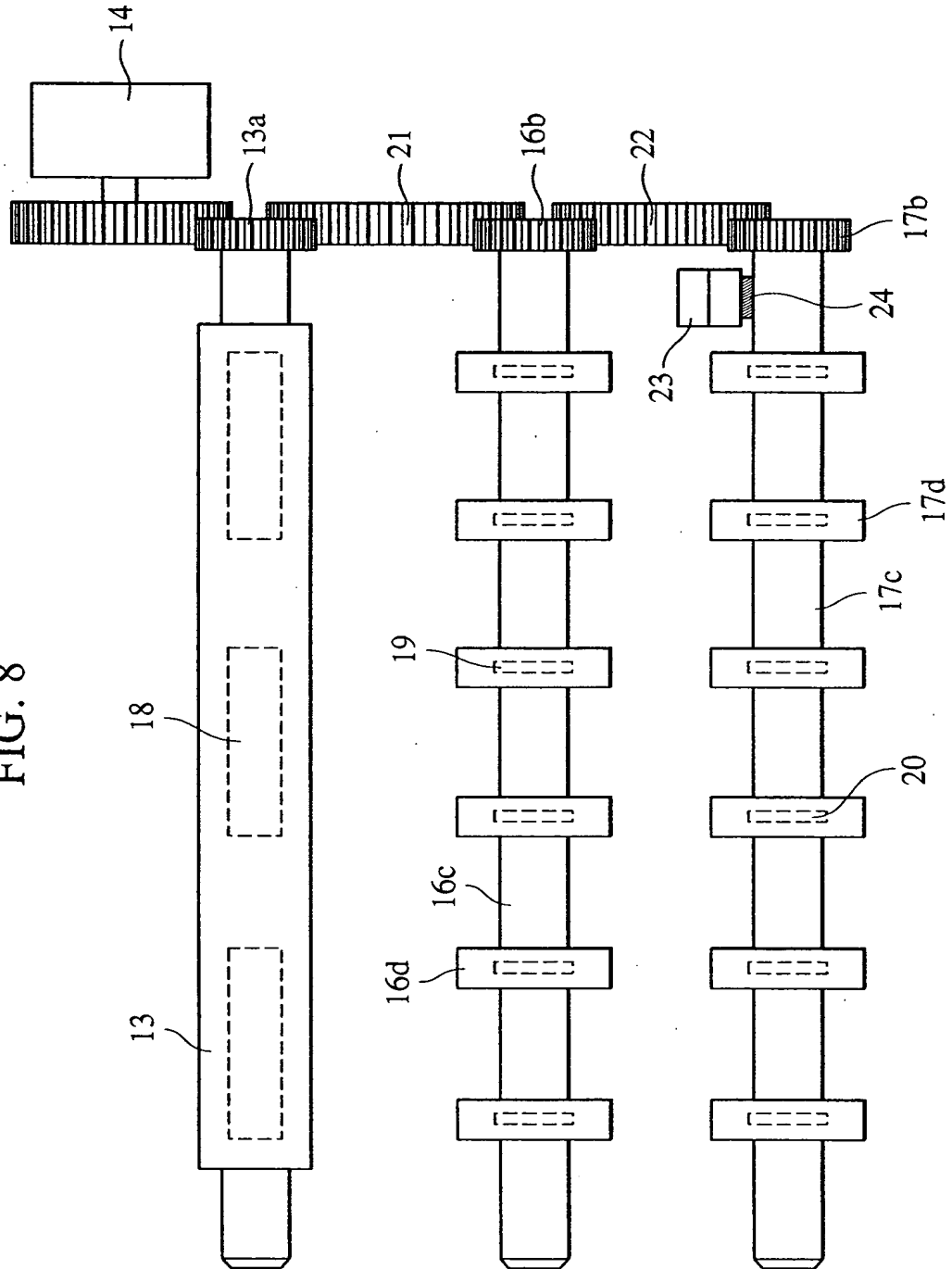


FIG. 9

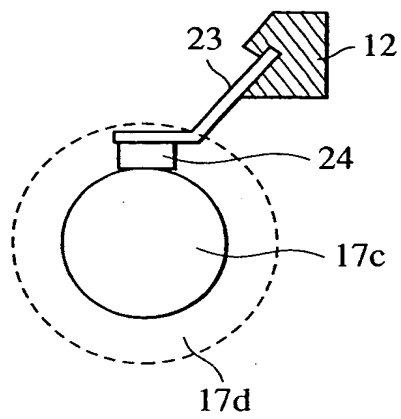


FIG. 10

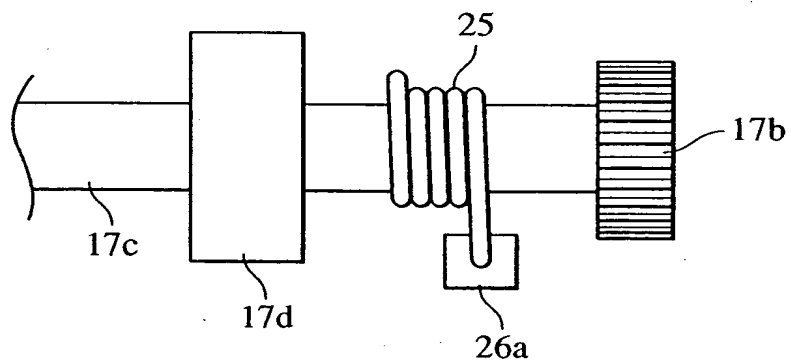


FIG. 11

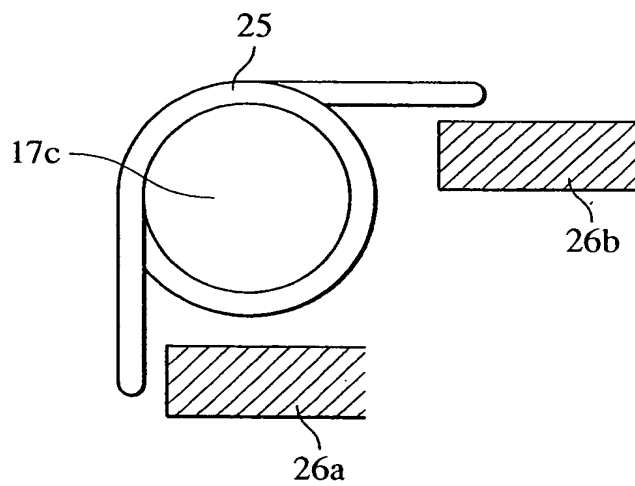


FIG. 12

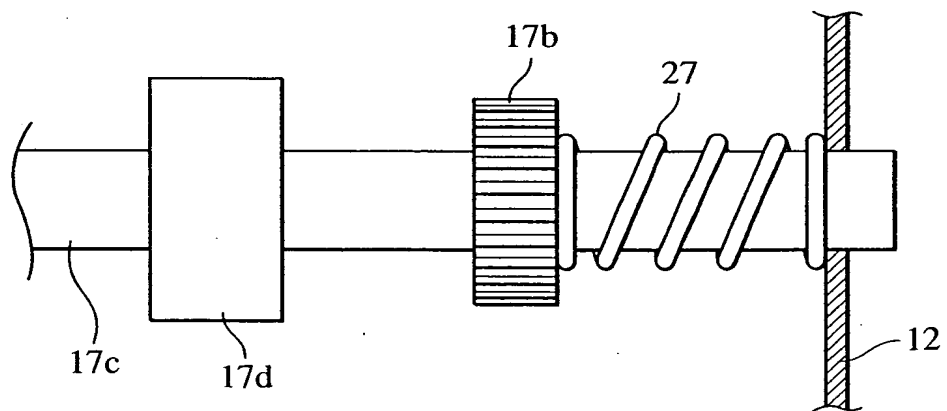


FIG. 13

